

MAINTENANCE

SCHEDULE

Pivot 1 Maintenance

Type of Guide Oil: SAE 30 Weight.

Daily:

- Oil Machine in the morning before starting any cuts. One pump on the oil canister. See attached photo (A).
- Clean off any granite dust or debris off bridges. Wipe electrical box by hand with cleaner. Clean rubber with an oil or silicone based cleaner.



Weekly:

- Check rubber belt under bellows for wear. Check tension on rubber belt. Tighten if needed.
- Check rubber on bridges for wear.
- Check oil level in the Oil Canister. Fill if necessary. Photo (A).

Monthly:

 Remove Bellows and clean Linear Guide Rails of any excessive oil build up or granite debris.

DO NOT:

- Do not clean any rubber parts with water based cleaners.
- Do not spray the electrical panel, electrical box, or bellows with water spray gun.